



AITiN Coated

Multi-Material, Solid Carbide, 142° Point, 5X Dia., 30° Helix (.3780-.5156)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
9.60MM	.3780	55	44	103	10.0	RDH1215
9.70MM	.3819	55	44	103	10.0	RDH1217
9.80MM	.3858	55	44	103	10.0	RDH1219
9.90MM	.3898	55	44	103	10.0	RDH1221
25/64	.3906	2.170	1.740	4.060	25/64	RDH1223
10.00MM	.3937	55	44	103	10.0	RDH1225
10.10MM	.3976	60	48	120	12.0	RDH1227
10.20MM	.4016	60	48	120	12.0	RDH1229
10.30MM	.4055	60	48	120	12.0	RDH1231
13/32	.4062	2.360	1.890	4.720	15/32	RDH1233
10.40MM	.4094	60	48	120	12.0	RDH1235
10.50MM	.4134	60	48	120	12.0	RDH1237
10.60MM	.4173	60	48	120	12.0	RDH1239
10.70MM	.4213	60	48	120	12.0	RDH1241
27/64	.4219	2.360	1.890	4.720	15/32	RDH1243
10.80MM	.4252	60	48	120	12.0	RDH1245
10.90MM	.4291	60	48	120	12.0	RDH1247
11.00MM	.4331	60	48	120	12.0	RDH1249
11.10MM	.4370	66	53	120	12.0	RDH1251
7/16	.4375	2.600	2.080	4.720	15/32	RDH1253
11.20MM	.4409	66	53	120	12.0	RDH1255
11.30MM	.4449	66	53	120	12.0	RDH1257
11.40MM	.4488	66	53	120	12.0	RDH1259
11.50MM	.4527	66	53	120	12.0	RDH1261
11.60MM	.4567	66	53	120	12.0	RDH1263
11.70MM	.4606	66	53	120	12.0	RDH1265
11.80MM	.4646	66	53	120	12.0	RDH1267
11.90MM	.4685	66	53	120	12.0	RDH1269
15/32	.4688	2.600	2.080	4.720	15/32	RDH1271
12.00MM	.4724	66	53	120	12.0	RDH1273
12.10MM	.4764	72	58	126	14.0	RDH1275
31/64	.4844	2.830	2.260	4.750	1/2	RDH1277
12.50MM	.4921	72	58	126	14.0	RDH1279
1/2	.5000	2.830	2.260	4.750	1/2	RDH1281
12.80MM	.5039	72	58	126	14.0	RDH1283
12.83MM	.5051	72	58	126	14.0	RDH1285
12.90MM	.5079	72	58	126	14.0	RDH1287
13.00MM	.5118	72	58	126	14.0	RDH1289
33/64	.5156	3.030	2.420	5.280	35/64	RDH1291



For detailed tolerance information, see [page 327](#).



[Speeds & Feeds page 327](#).